

MATERIAL SAFETY DATA SHEET

GEON E4897 BROWN 3662

Version Number 1.0
Revision Date 04/17/2002

Page 1 of 7
Print Date 11/4/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE : Product Stewardship (440)-930-1395
Emergency telephone number : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : GEON E4897 BROWN 3662
 Product code : E489700E3662
 Chemical Name : Mixture
 CAS-No. : Mixture
 Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
C.I. Pigment Yellow 164	68412-38-4	1 - 5
Dibutyltin dilaurate	77-58-7	1 - 5
Hematite, chromium green black	68909-79-5	1 - 5
Rutile, antimony chromium buff	68186-90-3	1 - 5
Titanium dioxide	13463-67-7	60 - 100

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. See Sections 3 and 11 for additional details. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). OSHA considers VCM a suspect carcinogen and regulates it under 29 CFR 1910.1017. It is unlikely, under normal working conditions with adequate ventilation, that OSHA exposure levels will be exceeded for residual VCM. However, it is recommended that the user take necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Ingestion, Skin contact

Acute exposure

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.
 Ingestion : May be harmful if swallowed.
 Eyes : Resin particles, like other inert materials, are mechanically irritating to

MATERIAL SAFETY DATA SHEET

GEON E4897 BROWN 3662

Version Number 1.0

Page 2 of 7

Revision Date 04/17/2002

Print Date 11/4/2011

Skin : eyes.
: Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

**Medical Conditions
Aggravated by Exposure:** : None known.

4. FIRST AID MEASURES

Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.

Ingestion : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.

Eyes : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

Flash point : Not applicable

Flammable Limits

Upper explosion limit : Not applicable

Lower explosion limit : Not applicable

Autoignition temperature : Not applicable.

Suitable extinguishing media : water, dry powder, foam, carbon dioxide (CO₂).

Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

Unusual Fire/Explosion Hazards : May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.

Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

GEON E4897 BROWN 3662Version Number 1.0
Revision Date 04/17/2002Page 3 of 7
Print Date 11/4/2011**7. HANDLING AND STORAGE**

- Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

- Respiratory protection : No personal respiratory protective equipment normally required.
- Eye/Face Protection : Safety glasses with side-shields.
- Hand protection : Protective gloves.
- Skin and body protection : Long sleeved clothing.
- Additional Protective Measures : Safety shoes.
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

MATERIAL SAFETY DATA SHEET

GEON E4897 BROWN 3662

Version Number 1.0

Page 4 of 7

Revision Date 04/17/2002

Print Date 11/4/2011

Components	Value	Exposure time	Exposure type	List:
C.I. Pigment Yellow 164	5 mg/m ³	Ceiling Limit Value:	Dust. as Mn	OSHA Z1
C.I. Pigment Yellow 164	0.2 mg/m ³	Time Weighted Average (TWA):	Dust. as Mn	ACGIH
C.I. Pigment Yellow 164	0.5 mg/m ³	Time Weighted Average (TWA):	Dust. as Sb	ACGIH
C.I. Pigment Yellow 164	0.5 mg/m ³	PEL:	Dust. as Sb	OSHA Z1
Dibutyltin dilaurate	0.1 mg/m ³	Time Weighted Average (TWA):	Total as Sn	ACGIH
	0.2 mg/m ³	Short Term Exposure Limit (STEL):	Total as Sn	ACGIH
Dibutyltin dilaurate	0.1 mg/m ³	PEL:	Total as Sn	OSHA Z1
Hematite, chromium green black	0.5 mg/m ³	Time Weighted Average (TWA):	as Cr	ACGIH
Hematite, chromium green black	0.5 mg/m ³	PEL:	as Cr	OSHA Z1
Rutile, antimony chromium buff	0.5 mg/m ³	Time Weighted Average (TWA):	Total dust. as Cr	ACGIH
Rutile, antimony chromium buff	0.5 mg/m ³	PEL:	Total dust. as Cr	OSHA Z1
Rutile, antimony chromium buff	0.5 mg/m ³	Time Weighted Average (TWA):	Dust. as Sb	ACGIH
Rutile, antimony chromium buff	0.5 mg/m ³	PEL:	Total dust. as Sb	OSHA Z1
Titanium dioxide	10 mg/m ³	Time Weighted Average (TWA):	Total dust.	ACGIH
Titanium dioxide	15 mg/m ³	PEL:	Total dust.	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: Solid	Evaporation rate	: Not applicable.
Appearance	: Pellets, powder	Specific Gravity	: Not determined
Color	: BROWN	Bulk density	: Not established
Odor	: Very faint	Vapor pressure	: Not applicable
Melting point/range	: Not determined	Vapor density	: Not applicable
Boiling Point:	: Not applicable	pH	: Not applicable
Water solubility	: Insoluble		

10. STABILITY AND REACTIVITY

Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.

MATERIAL SAFETY DATA SHEET

GEON E4897 BROWN 3662

Version Number 1.0

Page 5 of 7

Revision Date 04/17/2002

Print Date 11/4/2011

Hazardous decomposition products : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 Deg F (200 deg C) or short term heating at 482 Deg F (250 deg C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
68412-38-4	C.I. Pigment Yellow 164	Irritant	Eyes, Skin.
77-58-7	Dibutyltin dilaurate	toxic	Refer to MSDS for Toxicity Data..
		Systemic effects	Eyes, Skin, Liver, central nervous system, heart or circulatory system.
68909-79-5	Hematite, chromium green black	Irritant	Eyes, Skin.
68186-90-3	Rutile, antimony chromium buff	Irritant	Eyes, Skin.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
77-58-7	Dibutyltin dilaurate	Oral LD50	175 mg/kg	rat

Additional Health Hazard Information:

Hematite, chromium green black 68909-79-5 The trivalent form has a low order of acute toxicity but may cause dermatitis, pulmonary sensitization and corrosive effect on eyes.

Additional Health Hazard Information:

Rutile, antimony chromium buff 68186-90-3 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Adverse ecological impact is not known or expected under normal use.

MATERIAL SAFETY DATA SHEET

GEON E4897 BROWN 3662

Version Number 1.0

Page 6 of 7

Revision Date 04/17/2002

Print Date 11/4/2011

Bioaccumulation Potential : No data available.

Additional advice : Not applicable

13. DISPOSAL CONSIDERATIONS

Product : Like most thermoplastics the product can be recycled. Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. D.O.T. / CA T.D.G. Classification (Non-bulk ground) : Not regulated for transportation.

ICAO/IATA : Not regulated for transportation.

IMO / IMDG : Not regulated for transportation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on the TSCA inventory or are exempt.

California Proposition 65 : WARNING! This product contains a chemical known in the State of California to cause cancer., WARNING! This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.

SARA Title III Section 313 Toxic Chemicals:

Chemical Name	CAS-No.	Weight %
MANGANESE COMPOUNDS ANTIMONY COMPOUNDS	68412-38-4	2.56
CHROMIUM III COMPOUNDS ANTIMONY COMPOUNDS	68186-90-3	1.31
CHROMIUM III COMPOUNDS	68909-79-5	2.88

MATERIAL SAFETY DATA SHEET

GEON E4897 BROWN 3662

Version Number 1.0

Revision Date 04/17/2002

Page 7 of 7

Print Date 11/4/2011

Canadian Regulations:

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
68412-38-4
77-58-7
68909-79-5
7439-92-1
7439-97-6
68186-90-3
10584-98-2
1118-46-3

DSL : Listed.

National Inventories:

Australia AICS : Listed.

China IECS : Not determined.

Europe EINECS : Not determined.

Japan ENCS : Not determined.

Korea KECI : Not determined.

Philippines PICCS : Listed.

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.